



# A Global Solution



CARPENTER & PATERSON, INC.

WITCH  
PIPE SUPPORT SYSTEMS®



**BERGEN  
PIPE SUPPORTS**

## Pipe Supports Group

The Pipe Supports Group is a global supplier of pipe support and restraint equipment to the energy and waste water industries. With manufacturing facilities based in India and the US and sales representation around the world, The Group has the ability to deliver quality, design and services across the globe.

Significant investment in the Indian business has secured it as Bergen Pipe Supports' centre of excellence for all non-US activities. The engineering office located in Chennai offers vast design capabilities and has been created to deliver solutions throughout the world.

Together with our North American businesses - Bergen Pipe Supports Inc., Carpenter & Paterson Inc. and Process Pipe Support Systems - the Pipe Support Group offers the most comprehensive range of hangers and restraints under its Bergen Pipe Supports brand.

## Engineered Supports

Our continually evolving product range includes both engineered & commodity hangers, ancillary components, hot & cold insulated pipe attachments, low-friction slide bearings together with a range of 'corrosion, vibration & acoustic' isolation materials.

Engineered hangers are designed to meet your specific requirements with every hanger uniquely identified to specific hanger locations or nodes.

Supports are supplied pre-set with all components sized ready to be installed. Constant, Variable & Snubbers are factory calibrated & set so that supports can be installed with minimal need for adjustment.



## Commodity Hardware

All commercial construction, from the specialist power generation plants right through to office buildings, require a range of simple pipework supports, clamps and commodity hardware. The Pipe Supports Group, with the expertise gained from the acquisition of Carpenter & Paterson Inc. in the US, has the engineered expertise to manufacture and deliver this equipment to both its traditional markets and large building projects.

## Quality Assurance

The manufacturing plants meet key industrial quality standards. The Indian and USA facilities are certified to ISO9001 and the USA has ASME 'NS' and 'NPT' certificates ensuring full confidence for nuclear customers. Therefore customers can be assured to receive products meeting the highest standards and fulfilling the most onerous of requirements.

## Global Manufacturing

### 1. Donora, USA

Donora supplies pipe supports and related steel fabrications to US nuclear and fossil fueled power generation plants, the oil and gas industry, and specialises in supplying supports to all ASME codes from 1971. With over 180,000ft<sup>2</sup> of space the plant holds both ASME NPT and ASME NS certification.

### 2. Waggaman, USA

The Waggaman site manufactures and distributes pipe supports, hangers, steel fabrications and commodity hardware across the US and is the focus of the Group's waste water and water reclamation services and serves the oil & gas industry in the Gulf of Mexico. Waggaman also houses one of the Group's cryogenic facility for pre-insulated supports. The 75,000ft<sup>2</sup> plant on a 20 acre site is the HQ of the Group's Carpenter & Paterson Inc. activities.

### 3. Sri City, India

Sri City also supplies to the growing power generation market in India as well as petrochemical and offshore industries. Equipped with the latest technology; Constant & Variable Effort supports, rigid struts, hangers, snubbers, cryogenic supports and slide bearings are produced in this plant. Currently standing at over 100,000ft<sup>2</sup> including the new cryogenic facility of 40,000ft<sup>2</sup> equipped with 3 high pressure molding machines.

### 4. Kinetic Energy Company – KEKSA, Saudi Arabia

KEKSA specialises in the manufacture of spring hangers and supports for companies throughout the Gulf Cooperation Council and the Middle East from its 86,000ft<sup>2</sup> factory in Al Jubail. Now, with a strategic partnership arrangement with the Pipe Supports Group, the two companies can manufacture and supply a wider range of support products and services for the region.





### Design Software

The Pipe Supports Group supplies its customers with specialist pipe support software which fully integrates with major plant design packages including Aveva's PDMS/E3D and Integraph's Smart 3D, making hanger design and selection much easier.

PS Designer, the most comprehensive 3D pipe support package, saves time and reduces error for customers whilst providing a range of special features such as intelligent selection and clash detection.

Our latest PSDesigner software will aid the creation and design of cryogenic supports helping to reduce time for quotations and delivery.

The Group also has a wide range of marketing literature, including metric and imperial catalogues, to support our customers.





# BERGEN PIPE SUPPORTS

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